

Project	
Item No	
Quantity_	

STANDARD FEATURES

- Manufactured in USA
- Tray and Tray-less application
- UHMW guides support the belt on the top and bottom side
- All 304 stainless steel construction with a #4 finish
- Slats are joined with 1/4" diameter pin with 1,866 lbs. of breaking strength. Slats are made of LF – Actual Polymer
- Belt wash system with removable scrap basket
- TEFC 1/2 horsepower drive motor with IP65 listina
- Stainless steel drip pans run the length of the belt to catch any falling debris
- Adjustable speed control through AC inverter in a NEMA 4 control cabinet
- Long runs available on single drive motor, however multiple drives can be used to increase the distance traveled
- Unit supported on 1-5/8" diameter 16 gauge wall polished stainless steel tubular legs with fully welded 1-5/8" cross bracing
- Multiple belt colors available
- Low Amp draw requires only 15 Amp breaker with 208/60/1
- **Exclusive Bi-Line design**

EXCLUSIVE BELT DESIGN

Our pin and slat belt is designed for tray or tray-less applications. The pinned slats create a flat surface ideal for loose ware. This belt design is excellent for drop off windows or bussing conveyors. The belt also has increased breaking strength of over 1,000 lbs.

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Pin & S

PS107 – Sinale 7.5" Belt PS110 – Single 10" Belt PS112 – Single 12" Belt **PS207** – Dual 7.5" Belt **PS210** – Dual 10" Belt



SPECIFIER STATEMENT

Every system is designed, built and tested by the same team, ensuring the highest guality. The Bi-Line Pin and Slat Belt utilizes a linked pin design that is great for straight run tray-less applications. UHMW plastic guides increase the belt and tabling's life, while a standard belt wash system will help keep the belt clean. A variable speed control is standard in a NEMA 4 rated control panel.



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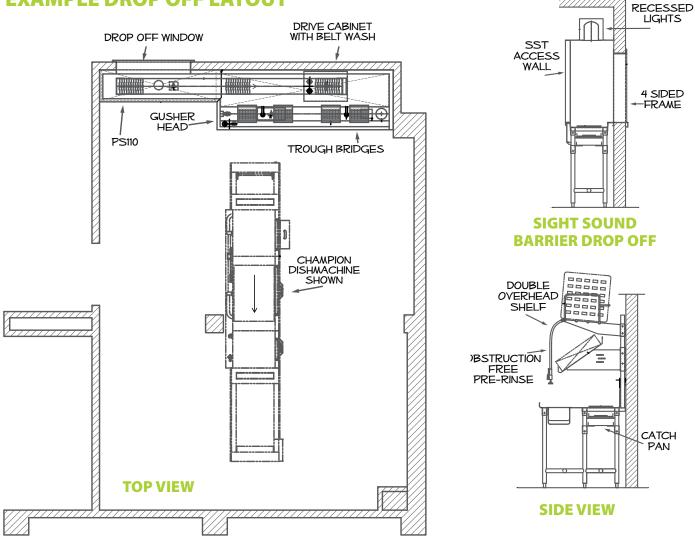


Pin & Slat

PS107 – Single 7.5" Belt **PS110** – Single 10" Belt PS112 – Single 12" Belt

PS207 – Dual 7.5" Belt **PS210** – Dual 10" Belt

PIN & SLAT SHOWN IN EXAMPLE DROP OFF LAYOUT



Note: Dimensions are custom to order Custom P/E drawings are done for each system

TYPICAL FULL LOAD AMPS SHOWN Minimum Maximum

Voltage	Rated Amps	Supply Ckt. Conductor Ampacity	Overcurrent Protective Device
208-240/60/1	5	15	15
208-240/60/3	4	15	15
480/60/3	2	15	15
120/60/1	5	15	15

Subject to change on P/E.



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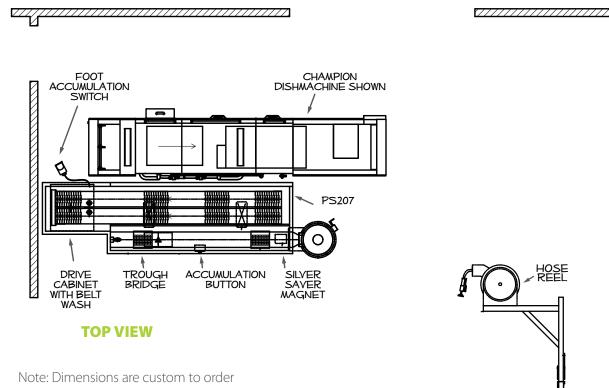






PS107 – Single 7.5" Belt **PS110** – Single 10" Belt **PS112** – Single 12" Belt **PS207** – Dual 7.5" Belt **PS210** – Dual 10" Belt

PIN & SLAT SHOWN IN BUSING CONVEYOR DESIGN



Custom P/E drawings are done for each system

TYPICAL FULL LOAD AMPS SHOWN

Voltage	Rated Amps	Minimum Supply Ckt. Conductor Ampacity	Maximum Overcurrent Protective Device
208-240/60/1	5	15	15
208-240/60/3	4	15	15
480/60/3	2	15	15
120/60/1	5	15	15

Subject to change on P/E.



IBING HOSE

SIDE VIEW

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CATCH





Pin & Slat

PS107 – Single 7.5" Belt **PS110** – Single 10" Belt **PS112** – Single 12" Belt **PS207** – Dual 7.5" Belt **PS210** – Dual 10" Belt

OPTIONS & ACCESSORIES

- □ Custom size and shape per plan
- □ Single over-shelf
- Double over-shelf
- □ Hip/Palm advance button
- □ Foot advance switch
- □ Integral trough
- □ Mobile tables
- \Box Pre-rinse sink with rinse spray
- □ Sliding work shelves
- Limit switch mechanical
- □ Limit switch photo eye
- □ Seismic bolt down feet
- Extra length of belt
- ☐ Mobile soak sink
- Laminated or stainless steel panels for exposed belt at customer drop off
- Sight and sound barrier with recessed lights
- Skate wheels (for trough)
- □ Wash down hose with reel
- Trough magnets
- Trough bridges
- Disposer cover for trough
- □ Obstruction free pre-rinse stations
- Trough, silver saver, sink



Pin & Slat belt with UHMW guides



PS110 belt return support



Control panel with variable speed control



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